

STERN TUBE BEARING

MESSRS : SHANGHAI SHIPYARD

H. NO. : S1183/1184/1185/1186/1187
S1188/1189/1190/1191/1192

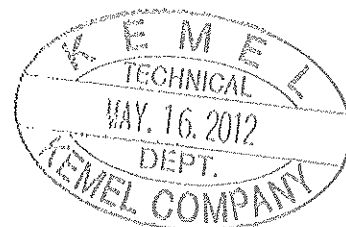
DWG. NO. : 09202

RULE : LR

FINISHED PLAN

KEMEL
KEMEL

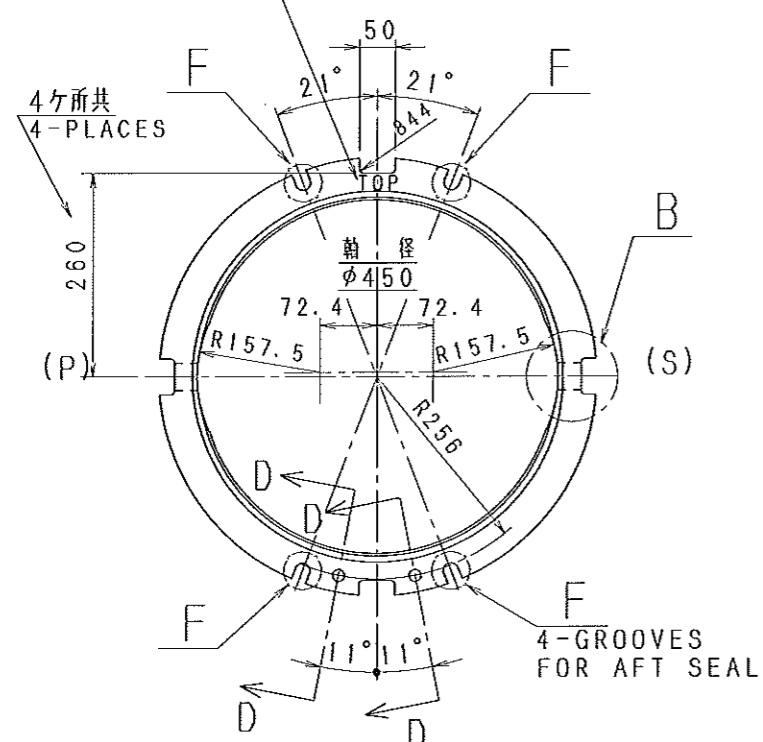
KEMEL COMPANY
a division of EAGLE INDUSTRY CO., LTD.



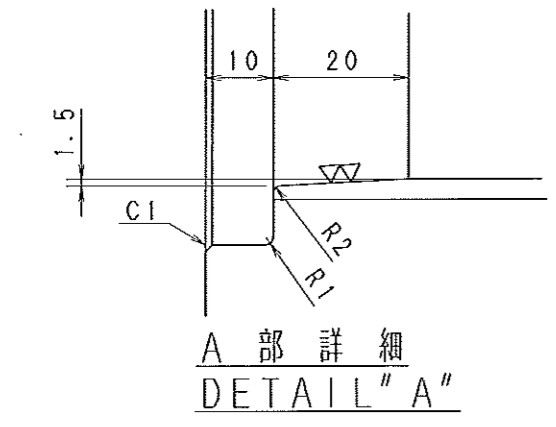
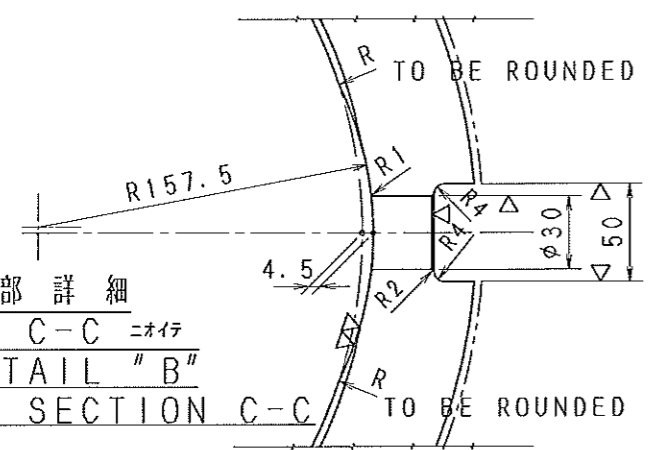
NO. OF SHEETS : 4

TO BE STAMPED "TOP"

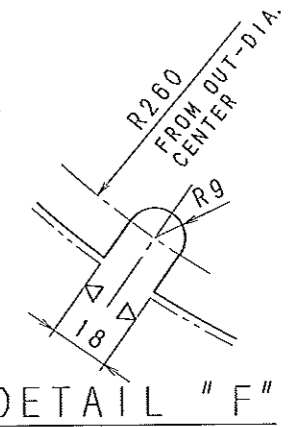
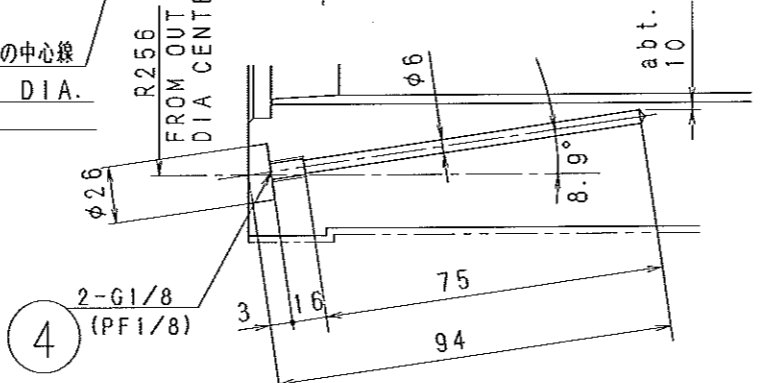
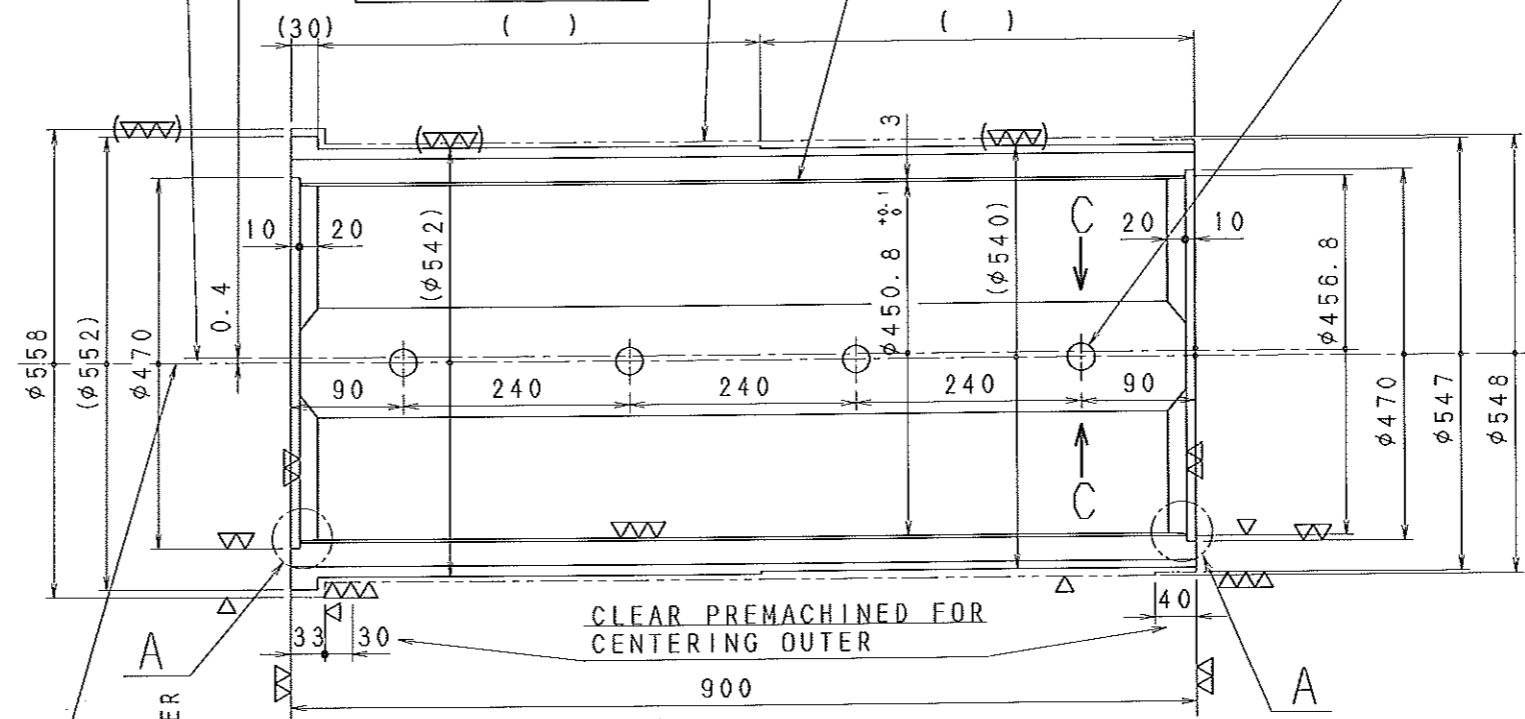
裏金内径とライニング内径の中心線
CENTER LINE OF BUSHING IN DIA. AND LINING IN DIA.



裏金外径と両端 φ470 の中心線
CENTER LINE OF BUSHING OUT DIA. AND φ470 DIA. AT BOTH END.



平行ボリング
PARALLEL BORING



注記 1. 試験検査

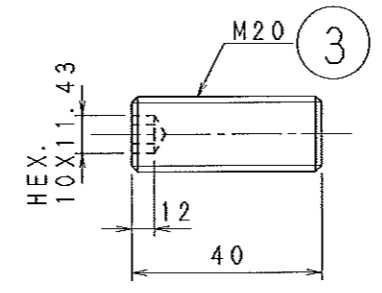
材料試験 (T. P. 別取)	○	成績表を1部提出する。	所内検査
寸法検査	○	(○印)	
表面検査	-		

2. () 内寸法は造船所による最終仕上である。

NOTES 1. TEST AND INSPECTION

MATERIAL TEST (TEST PIECE TO BE CAST ATTACHED TO SEPARATELY CASTINGS)	○ ONE COPY OF INSPECTION REPORTS MARKED 'O' TO BE SUBMITTED.	INSPECTION OF MANUFACTURER
INSPECTION OF DIMENSIONS		
INSPECTION OF SURFACE		

2. () DIMENSIONS TO BE FINISH MACHINED BY SHIPYARD.



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CAREER
MESSRS:
SHANGHAI SHIPYARD

NAME
S. NO.
S1183/84/85/86/87
S1188/89/90/91/92

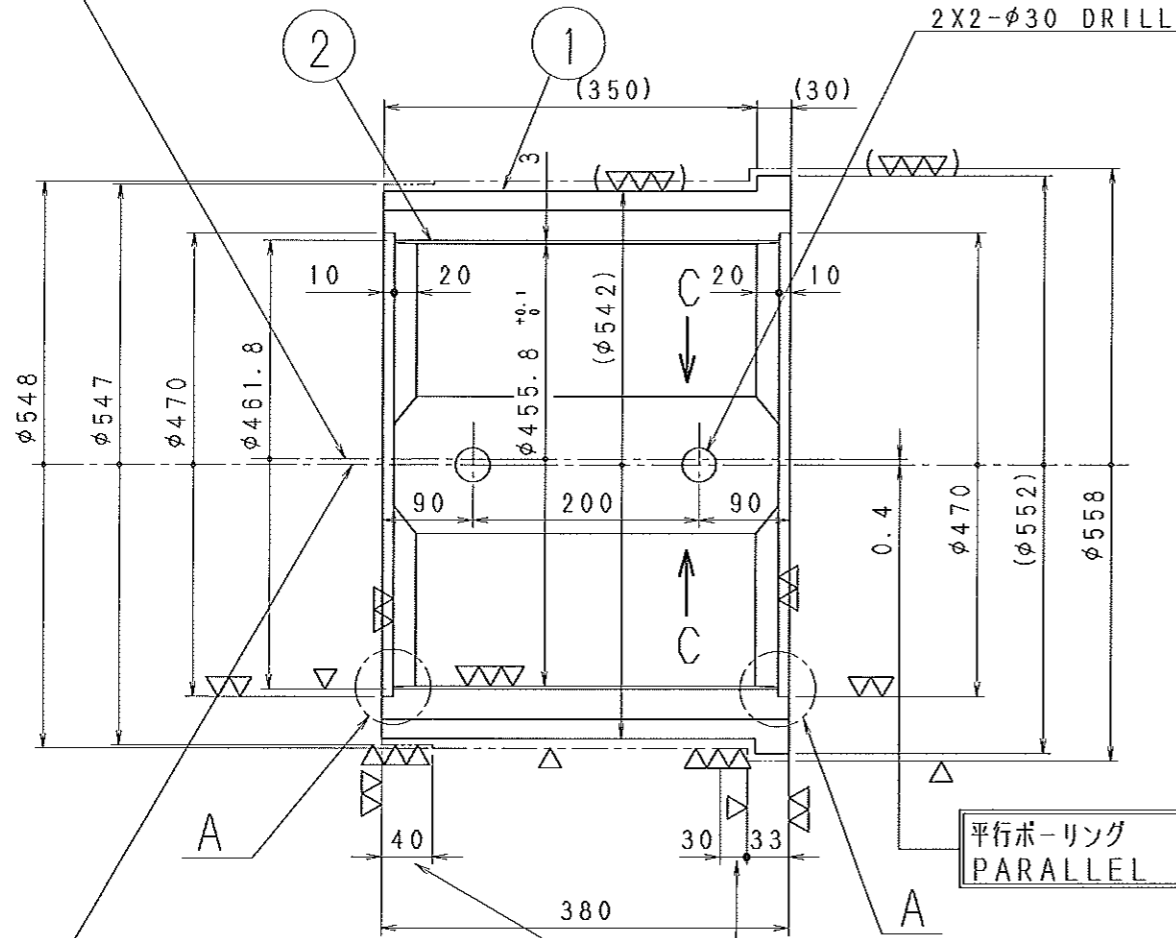
STERN TUBE BEARING
船尾管軸受 (AFT)

KEMEL COMPANY
a division of EAGLE INDUSTRY CO., LTD.

DWG. NO.
09202-A-0

DATE	APPROVED	DATE	CHECKED	DATE	DRAWN
2012 04/02	I. MATSUOKA	2012 04/02	N. YANAMOTO	2012 04/02	C. YOKOKAWA

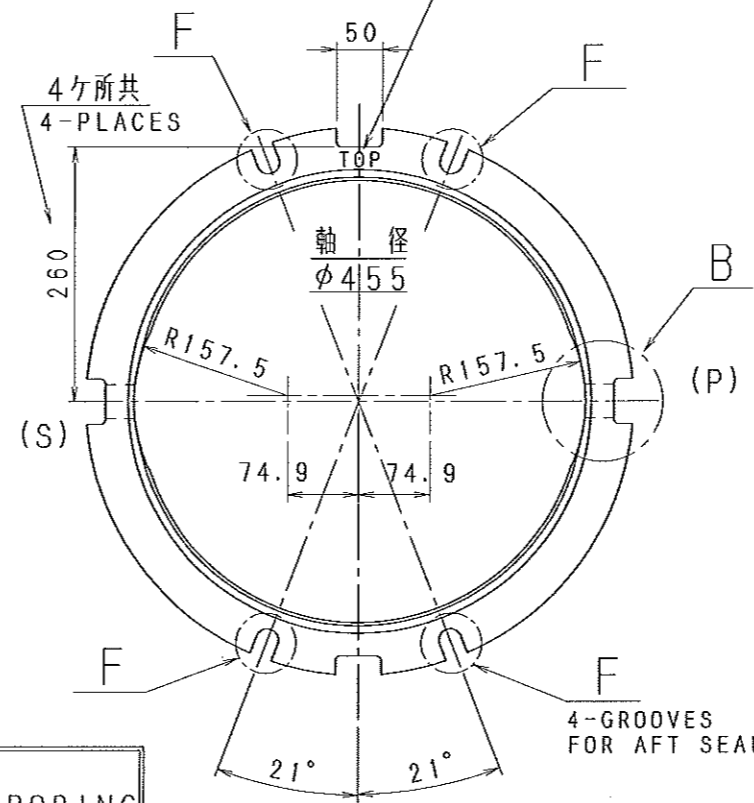
裏金内径とライニング内径の中心線
CENTER LINE OF BUSHING IN DIA.
AND LINING IN DIA.



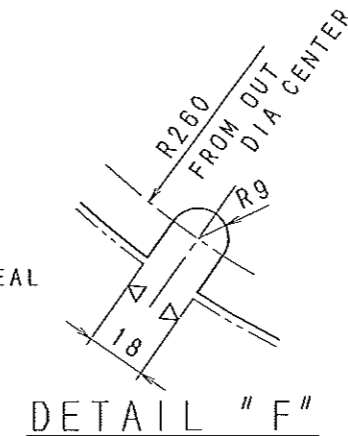
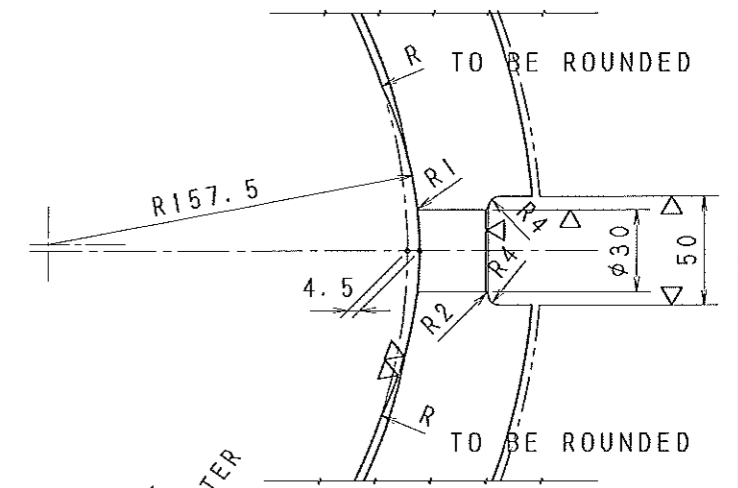
裏金外径と両端 φ470 の中心線
CENTER LINE OF BUSHING OUT DIA.
AND φ470 DIA. AT BOTH END.

CLEAR PREMACHINED FOR CENTERING OUTER

TO BE STAMPED
"TOP"



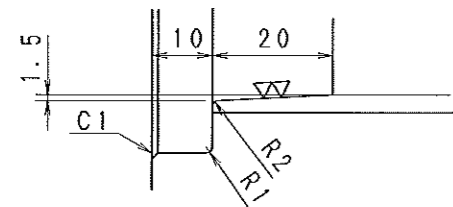
B 部 詳細
断面 C-C ニオイテ
DETAIL "B"
AT SECTION C-C



注記 1. 試験検査

材料試験 (T.P. 別取)	<input type="checkbox"/>	成績表を1部提出する。	所内検査
寸法検査	<input type="checkbox"/>	(○印)	
表面検査	-		

2. () 内寸法は造船所による最終仕上げである。

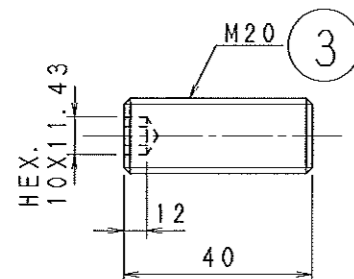


A 部 詳細
DETAIL "A"

NOTES 1. TEST AND INSPECTION

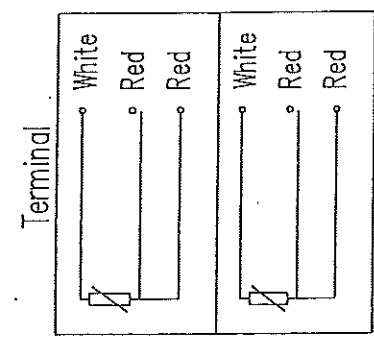
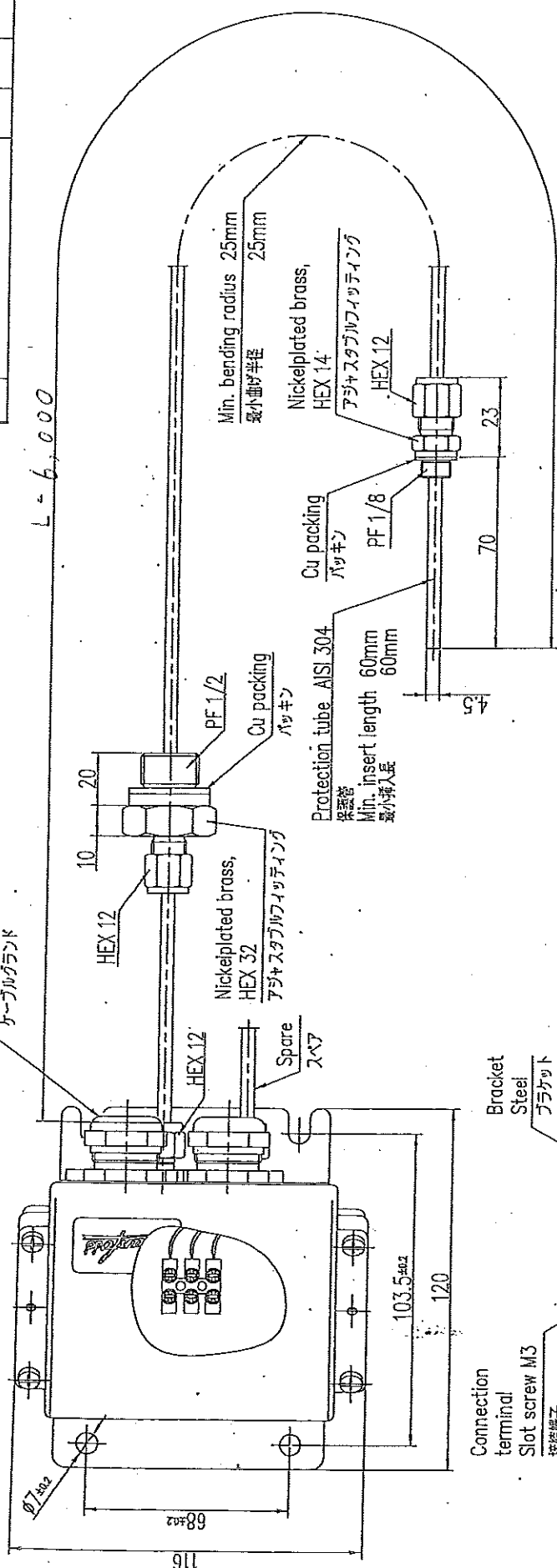
MATERIAL TEST (TEST PIECE TO BE CAST ATTACHED TO SEPARATELY CASTINGS)	<input type="checkbox"/>	ONE COPY OF INSPECTION REPORTS MARKED "O" TO BE SUBMITTED.	INSPECTION OF MANUFACTURER
INSPECTION OF DIMENSIONS	<input type="checkbox"/>		
INSPECTION OF SURFACE	-		

2. () DIMENSIONS TO BE FINISH MACHINED BY SHIPYARD.



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CAREER	NAME	2012 04/02	I. MATSUOKA	2012 04/02	N. YANAMOTO	2012 04/02	C. YOKOKAWA
MESSRS: SHANGHAI SHIPYARD	STERN TUBE BEARING (FWD)						
S. NO. S1183/84/85/86/87 S1188/89/90/91/92		DWG. NO. 09202-F-0					
KEMEL COMPANY							

MARK	REVISION	APPROVED	CHECKED	CHANGED	DATE



Pt100 Class.B
 Max temp 200°C
 Load Resistance: 0.08 Ω/m

S. No. S 1183/84/85/86/87
 S 1188/89/90/91/92/93
 FOR S/T BEARING (AFT)
 QTY: 1 SET / SHIP

SCALE	APPROVED	CHECKED	DRAWN	DWG. DATE	Code No. : 084Z5001
1/		T. Reichardt	T. KIBE	03.12.18	
DWG. NAME	TYPE MBT5722 TEMPERATURE SENSOR WITH CONNECTION BOX				
PROJECTION	MBT5722型 温度センサー (端子箱付)				
	3rd. ANGLE	DWG. No.	C-084Z-1026		

DANFOSS K.K.